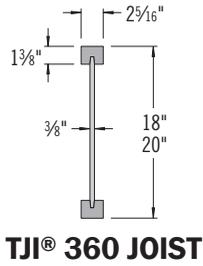
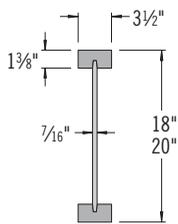


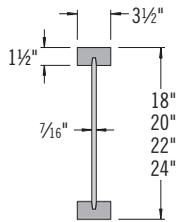
ALLOWABLE HOLES—TJI® JOISTS



TJI® 360 JOIST

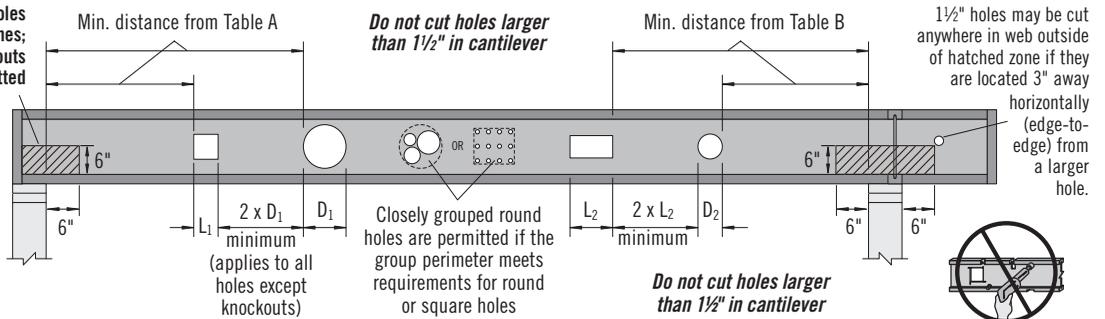


TJI® 560 JOIST



TJI® 560D JOIST

No field cut holes in hatched zones; knockouts permitted



DO NOT cut or notch flange.

Table A—End Support

Minimum distance from edge of hole to inside face of nearest end support

Joist Depth	TJI®	● Round Hole Size										■ Square or Rectangular Hole Size													
		4"	6"	7"	8"	10"	12"	14 3/4"	16 3/4"	18 3/4"	20"	4"	6"	7"	8"	10"	12"	14 3/4"	16 3/4"	18 3/4"	20"				
18"	360	1'-0"	1'-0"	1'-0"	2'-0"	4'-0"	5'-6"	9'-6"				1'-0"	3'-0"	4'-6"	6'-0"	10'-0"	11'-0"	13'-6"							
	560	1'-0"	1'-0"	1'-0"	2'-0"	4'-6"	7'-0"	10'-6"				2'-0"	5'-0"	6'-6"	8'-0"	11'-0"	12'-0"	14'-0"							
	560D	1'-0"	1'-6"	2'-6"	3'-6"	5'-6"	7'-6"	11'-0"				3'-0"	5'-6"	6'-6"	8'-0"	10'-6"	11'-6"	13'-6"							
20"	360	1'-0"	1'-0"	1'-0"	2'-0"	4'-0"	7'-0"	10'-0"				1'-0"	1'-6"	3'-0"	4'-6"	8'-0"	11'-6"	13'-6"	15'-6"						
	560	1'-0"	1'-0"	1'-0"	2'-0"	4'-6"	8'-6"	11'-0"				1'-0"	3'-6"	5'-0"	7'-0"	10'-6"	13'-0"	14'-6"	15'-6"						
	560D	1'-0"	1'-0"	1'-6"	2'-6"	4'-6"	6'-0"	9'-0"	11'-6"			2'-6"	5'-0"	6'-0"	7'-0"	10'-0"	12'-6"	14'-0"	15'-0"						
22"	560D	1'-0"	1'-0"	1'-0"	1'-6"	3'-6"	5'-0"	7'-0"	9'-6"	12'-6"		1'-0"	3'-6"	5'-0"	6'-6"	14'-6"	15'-0"	16'-0"	16'-6"	17'-0"					
24"	560D	1'-0"	1'-0"	1'-6"	2'-0"	3'-6"	5'-0"	7'-0"	8'-6"	11'-0"	12'-6"	1'-6"	4'-0"	5'-0"	6'-6"	9'-6"	15'-0"	16'-0"	16'-6"	17'-0"	17'-0"				

Table B—Intermediate or Cantilever Support

Minimum distance from edge of hole to inside face of nearest intermediate or cantilever support

Joist Depth	TJI®	● Round Hole Size										■ Square or Rectangular Hole Size														
		4"	6"	7"	8"	10"	12"	14 3/4"	16 3/4"	18 3/4"	20"	4"	6"	7"	8"	10"	12"	14 3/4"	16 3/4"	18 3/4"	20"					
18"	360	1'-0"	1'-0"	1'-6"	3'-0"	6'-0"	9'-0"	14'-6"				1'-0"	4'-0"	6'-6"	9'-0"	14'-6"	16'-6"	19'-0"								
	560	1'-0"	1'-0"	1'-0"	2'-0"	6'-0"	10'-0"	15'-6"				1'-0"	6'-0"	8'-6"	11'-6"	16'-6"	18'-0"	19'-6"								
	560D	1'-0"	1'-0"	2'-6"	4'-6"	7'-6"	11'-0"	16'-6"				3'-0"	7'-6"	9'-6"	11'-6"	16'-0"	17'-0"	19'-0"								
20"	360	1'-0"	1'-0"	1'-0"	3'-0"	6'-0"	11'-0"	15'-0"				1'-0"	1'-6"	4'-0"	7'-0"	12'-6"	16'-6"	19'-0"	20'-6"							
	560	1'-0"	1'-0"	1'-0"	1'-6"	5'-6"	11'-6"	15'-6"				1'-0"	3'-0"	6'-0"	8'-6"	14'-0"	17'-6"	19'-0"	20'-6"							
	560D	1'-0"	1'-0"	1'-0"	4'-6"	8'-6"	13'-6"	17'-0"				1'-0"	5'-6"	8'-0"	10'-0"	15'-0"	18'-0"	19'-6"	20'-6"							
22"	560D	1'-0"	2'-6"	3'-6"	4'-6"	6'-6"	8'-0"	11'-0"	14'-6"	17'-6"		3'-6"	6'-6"	8'-6"	10'-0"	19'-0"	20'-0"	21'-0"	21'-6"	22'-0"						
24"	560D	2'-6"	4'-0"	5'-0"	5'-6"	7'-0"	8'-6"	11'-0"	13'-6"	16'-0"	17'-6"	5'-0"	7'-6"	9'-0"	10'-6"	14'-0"	20'-0"	21'-0"	21'-6"	22'-0"	22'-0"					

TJI® joists and products in this guide are intended for dry-use applications.

- Leave 1/8" of web (minimum) at top and bottom of hole. **DO NOT cut or notch joist flanges.**
- Tables are based on maximum uniform load tables in current design literature.
- For simple span (5' minimum), uniformly loaded joists used in residential applications, one maximum size round hole may be located at the center of the joist span **provided that no other holes occur in the joist.**
- Knockouts are located in web at approximately 12" on-center; they do not affect hole placement.

IMPORTANT: PLEASE READ CAREFULLY!

WARNING: JOISTS ARE UNSTABLE UNTIL BRACED Laterally

BRACING INCLUDES: Blocking, Hangers, Rim Board, Sheathing, Rim Joist, Strut Lines



DO NOT walk on joists until braced. **INJURY MAY RESULT.**



DO NOT stack building materials on unshathed joists. Stack only over beams or walls.



DO NOT walk on joists that are lying flat.

Lack of proper bracing during construction can result in serious accidents. Observe the following guidelines:

1. Properly install all blocking, hangers, rim boards, and rim joists at TJI® joist end supports.
2. Establish a permanent deck (sheathing), fastened to the first 4 feet of joists at the end of the bay or braced end wall.
3. Safety bracing of 1x4 (minimum) must be nailed to a braced end wall or sheathed area and to each joist.
4. Sheathing must be completely attached to each TJI® joist before additional loads can be placed on the system.
5. Ends of cantilevers require safety bracing on both the top and bottom flanges.
6. The flanges must remain straight within 1/2" from true alignment.

La Seguridad Ante Todo

ADVERTENCIA

Por Favor Lea Cuidadosamente

- Las viguetas son inestables hasta que sean reforzadas lateralmente. Vea la guía de instalaciones **antes** de instalar las viguetas TJI®.
- No camine sobre las viguetas hasta que sean apuntaladas.
- No ponga materiales de construcción sobre las viguetas TJI® antes de instalar el triplay. Ponga materiales únicamente sobre vigas o muros.

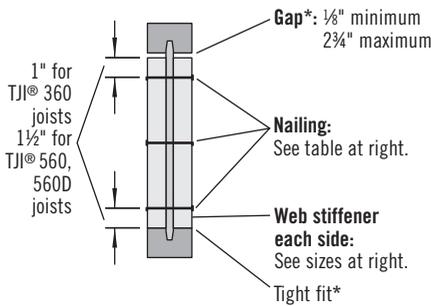
La Sécurité Avant Tout

AVERTISSEMENT

Lire Attentionnement

- Les solives non contreventées latéralement sont instables. Voir le guide d'installation **avant** la pose des solives TJI®.
- Ne pas circuler sur les solives TJI® **avant** qu'elles ne soient adéquatement contreventées. Risque de blessure.
- Ne pas empiler des matériaux sur des solives avant d'avoir installé le sous-plancher. Les entreposer temporairement au-dessus des poutres et murs.

WEB STIFFENERS

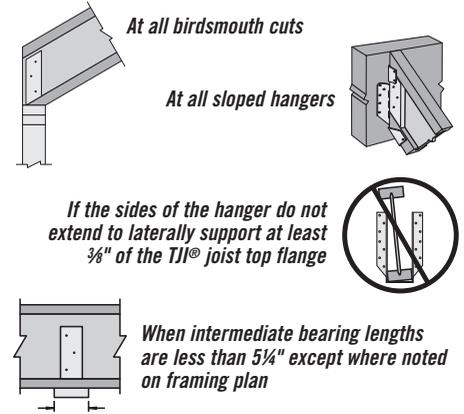


Web Stiffener Requirements

TJI®	Depth (in.)	Min. Web Stiffener Size	Nailing Requirements		
			Type	# of Nails	
				End	Int.
360	All	7/8" x 2 5/16" ⁽¹⁾	8d (0.113" x 2 1/2")	3	3
560	All	2x4 ⁽²⁾	16d (0.135" x 3 1/2")		
560D	18"	2x4 ⁽²⁾	16d (0.135" x 3 1/2")	4	4
	20"			5	5
	22" ⁽³⁾			6	11
	24" ⁽³⁾			6	13

- (1) PS1 or PS2 sheathing, face grain vertical
- (2) Construction grade or better
- (3) Web stiffeners are always required for 22" and 24" TJI® 560D joists

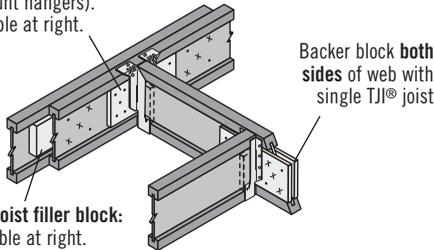
Web stiffeners are always required for 22" and 24" TJI® 560D joists, AND when the following conditions occur:



W * With a point load from above and no support below, install web stiffener tight to top flange (gap at bottom flange)

FILLER AND BACKER BLOCKS

Hanger backer block: Install tight to top flange (tight to bottom flange with face mount hangers). Attach per table at right.



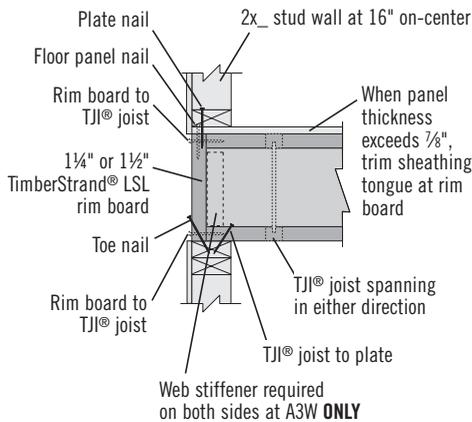
Filler and Backer Block Sizes⁽¹⁾

TJI®	Depth	Type	Filler/Backer Size	Nail ⁽²⁾	
				Size	Quantity
360	18"-20"	Filler ⁽³⁾	2x12 + 1/2" sheathing	(0.131" x 3")	15
		Backer	7/8" or 1" net	(0.131" x 3")	15
560	18"-20"	Filler ⁽³⁾	Two 2x12	(0.131" x 3 1/2")	32
		Backer	2x12	(0.131" x 3")	15
560D	22"-24"	Filler ⁽³⁾	Four 3/4" x 15" sheathing	(0.131" x 3 1/2")	50
		Backer	Two 3/4" x 15" sheathing	(0.131" x 3")	15

- (1) If necessary, increase filler and backer block height for face mount hangers and maintain 1/8" gap at top of joist. See detail W on page 3. Filler and backer block dimensions should accommodate required nailing without splitting. The suggested minimum length is 24" for filler and 12" for backer blocks.
- (2) Clinch nails when possible.
- (3) For filler block connections, drive nails from alternating sides.

H2 With top mount hangers, backer block required only for downward loads exceeding 250 lbs or for uplift conditions

RIM BOARD



A3 At a minimum, attach TimberStrand® LSL rim board to bearing plate with connections equivalent to decking schedule.

Javelin® Software Framing Plans

A At A1, joists require full bearing width. At A2 and A3, joists require full bearing width minus rim board or rim joist thickness.

W Web stiffeners required on each side of joist at intermediate bearings. Refer to your Javelin® framing plan.

Bearing requirements as shown on the Javelin® framing plan are job specific and supersede minimum bearing requirements listed.

FASTENER SPACING

Fastenings into TJI® Joist Flanges (Wide Face) and TimberStrand® LSL Rim Board (Edge)

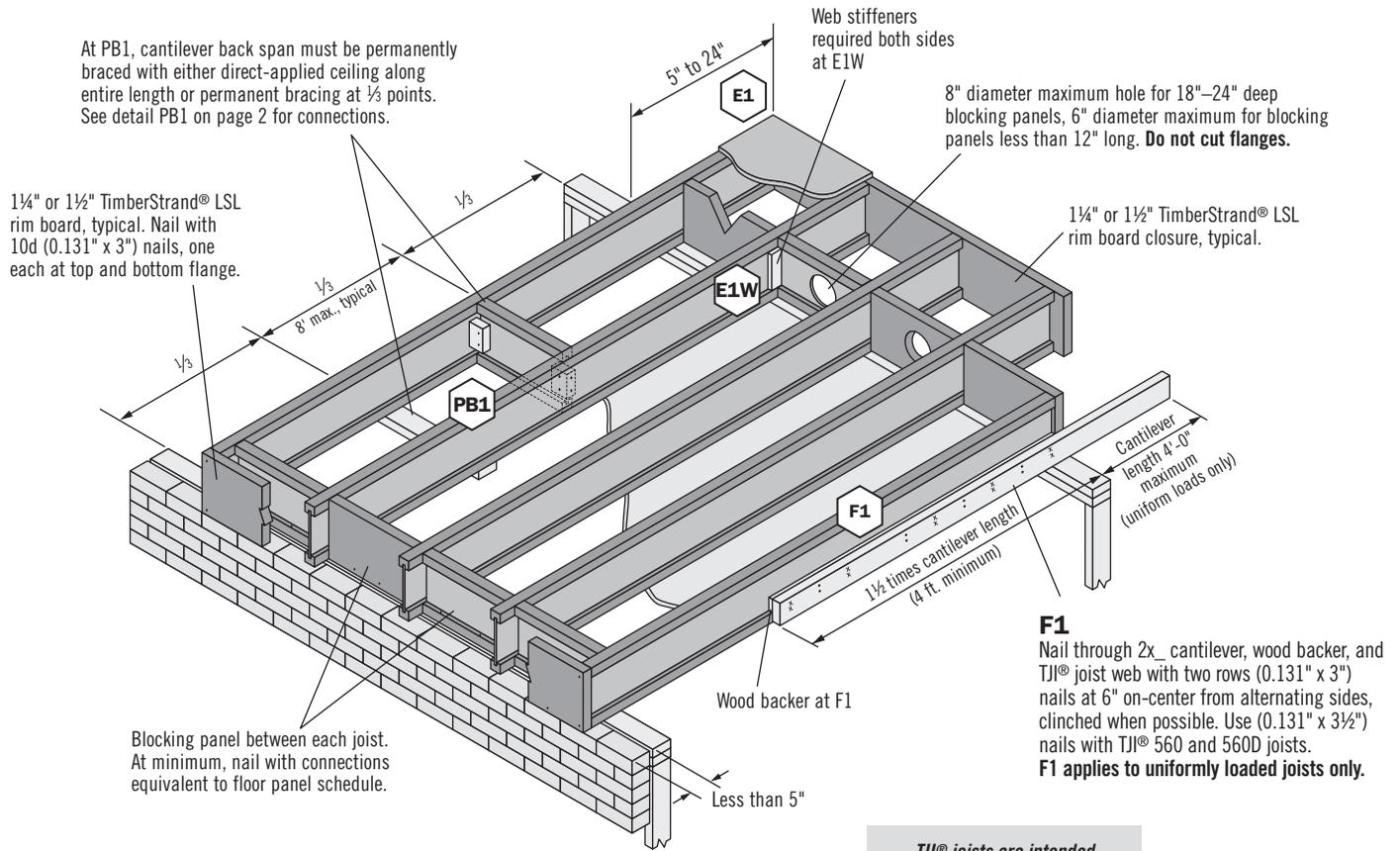
Nail Size	Closest On-Center Spacing per Row		
	TJI® 360, 560 and 560D ⁽¹⁾⁽²⁾	TimberStrand® LSL Rim Board	
		1 1/4"	1 1/2"
8d (0.113" x 2 1/2"), 8d (0.131" x 2 1/2") 10d (0.128" x 3"), 12d (0.128" x 3 1/4")	3"	4"	3"
10d (0.148" x 3"), 12d (0.148" x 3 1/4"), 16d (0.135" x 3 1/2")	4" ⁽³⁾	4"	3"
16d (0.162" x 3 1/2") (0.131" x 3"-3 1/2")	6"	6" ⁽⁴⁾	6" ⁽⁴⁾
	3"	4"	3"

- (1) Stagger nails when using 4" on-center spacing and maintain 3/8" joist and panel edge distance. One row of fasteners is permitted (two at abutting panel edges) for diaphragms. Fastener spacing for TJI® joists in diaphragm applications cannot be less than shown in table. When fastener spacing for blocking is less than spacing shown above, rectangular blocking must be used in lieu of TJI® joists.
- (2) For non-diaphragm applications, multiple rows of fasteners are permitted if the rows are offset at least 1/2" and staggered.
- (3) Can be reduced to 3" on-center for light gauge steel straps with 10d (0.148" x 1 1/2") nails.
- (4) Can be reduced to 4" on-center if nail penetration into the narrow edge is no more than 1 1/4" (to avoid splitting).

General Notes

- Maximum spacing of nails is 18" on-center for TJI® joists.
- 14 ga. staples may be substituted for 8d (0.113" x 2 1/2") nails if minimum penetration of 1" into the TJI® joist or rim board is achieved.
- Table also applies for the attachment of TJI® rim joists and blocking panels to the wall plate.
- Weyerhaeuser recommends using a subfloor adhesive that has been qualified as a Class 1/8 in., Type P/O subfloor adhesive in accordance with ASTM D3498-12.

CANTILEVERS

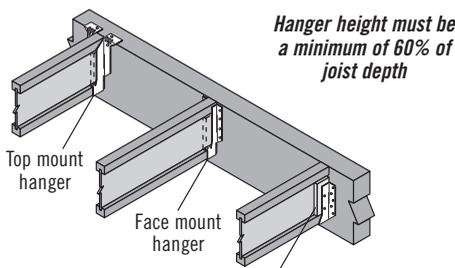


TJI® joists are intended for dry-use applications

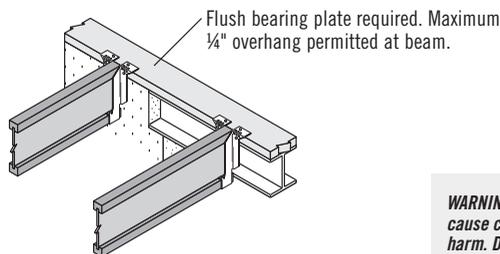
FRAMING CONNECTORS

Approved Hangers

- The following manufacturers are approved to supply hangers for Trus Joist® products:
 - Simpson Strong-Tie Co., Inc.: 1-800-999-5099
 - Mitek, Inc.: 1-800-328-5934
- Hanger design loads differ by support type and may exceed the capacity of the support and/or supported member. Contact your Weyerhaeuser representative or refer to Weyerhaeuser software.



Web stiffeners required if the sides of the hanger do not laterally support at least $\frac{3}{8}$ " of the TJI® joist top flange



Nailing Requirements

- Fill all round, dimple, and positive angle holes with the proper nails. Hanger nails are usually a heavier gauge because of the higher loads they need to carry.
- Unless specified otherwise, full capacity of straps or connectors can only be achieved if the following nail penetration is provided:

	Face Mount	Top Mount
10d (0.148" x 1 1/2")	1 1/2" minimum	1 1/2" minimum
10d (0.148" x 3")	1 1/2" minimum, clinched	3" minimum
16d (0.162" x 3 1/2")	1 3/4" minimum, clinched	3 1/2" minimum

- Top mount hangers should be fastened to TJI® joist headers with 10d (0.148" x 1 1/2") nails. Fasten face mount hangers to 3 1/2" or wider TJI® joist headers with 10d (0.148" x 3") or 16d (0.162" x 3 1/2") nails.

Connector Installation and Squeak Prevention Tips

- Nails must be completely set.
- Leave $\frac{1}{16}$ " clearance between the member and the support member or hanger.
- Joist to beam connections require hangers; do not toenail.
- Install the supported member tight to the bottom of the hanger. Reduce squeaks by adding subfloor adhesive to the hanger seat.
- On Simpson Strong-Tie® VPA connectors, bend the bottom flange tabs over and nail to TJI® joist bottom flange.

WARNING: This product can expose you to chemicals including wood dust which are known to the State of California to cause cancer, and methanol, which are known to the State of California to cause birth defects or other reproductive harm. Drilling, sawing, sanding or machining wood products can expose you to wood dust. Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to www.P65Warnings.ca.gov and www.P65Warnings.ca.gov/wood.

H1

H3

MULTIPLE-MEMBER BEAMS

Multiple-Member Connections for Top-Loaded Beams

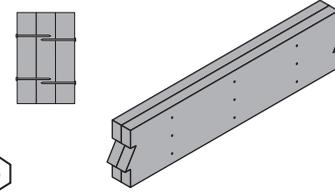
Load must be applied evenly across entire beam width. Otherwise, use connections for side-loaded beams.

Piece Width	# of Plies	Fastener				
		Type ⁽¹⁾	Min. Length	Placement	# Rows	O.C. Spacing
1 3/4"	2	10d nails	3"	One face	3 ⁽²⁾	12"
		12d-16d nails	3 1/4"		2 ⁽²⁾	
		Screws	3 3/8" or 3 1/2"		2	
	3	10d nails	3"	Both faces	3 ⁽²⁾	12"
		12d-16d nails	3 1/4"		2 ⁽²⁾	
		Screws	3 3/8" or 3 1/2"	Both faces	2	24"
			5"			
		1/2" bolts ⁽⁴⁾	6"	—	2	24"
	4	10d nails ⁽³⁾	3"	One face (per ply)	3 ⁽²⁾	12"
		12d-16d nails ⁽³⁾	3 1/4"		2 ⁽²⁾	
		Screws	5" or 6"	Both faces	2	24"
			6 3/4"			
1/2" bolts ⁽⁴⁾		8"	—	2	24"	
3 1/2"	2	Screws	5" or 6"	Both faces	2	24"
			6 3/4"			
		1/2" bolts ⁽⁴⁾	8"	—	2	24"

- (1) 10d nails are 0.128"-0.131" diameter; 12d-16d nails are 0.148"-0.162" diameter; screws are SDS, WS, or SDW22.
- (2) An additional row of nails is required with depths of 14"-20".
- (3) When connecting 4-ply members, nail each ply to the other and offset nail rows by 2" from rows in the ply below.
- (4) Washers required. Bolt holes to be 3/16" maximum. 9/4" minimum beam depth.

When fasteners are required on both sides, stagger fasteners on the second side so they fall halfway between fasteners on the first side.

Bearing length is extremely critical and must be considered for each application. See your Javelin® framing plan.



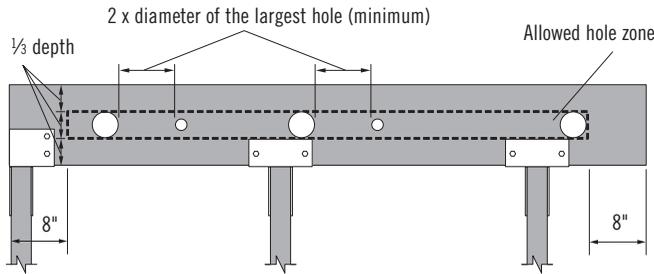
Multiple pieces can be nailed or bolted together to form a header or beam of the required size, up to a maximum width of 7"

Multiple-Member Connections for Side-Loaded Beams

- Additional nailing or bolting may be required with side-loaded multiple-member beams. Refer to current product literature.

ALLOWABLE HOLES—BEAMS, HEADERS, AND WALL STUDS

1.55E TimberStrand® LSL Headers and Beams



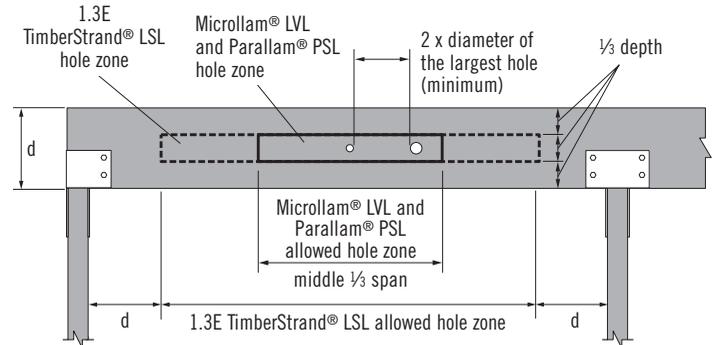
- Allowed hole zone suitable for headers and beams with **uniform and/or concentrated loads** anywhere along the member.
- Round holes only.
- No holes in headers or beams in plank orientation.

1.55E TimberStrand® LSL

Header or Beam Depth	Max. Round Hole Size
9 1/2"	3"
11 1/2"	3 5/8"
14"-16"	4 5/8"

- See allowed hole zone above.

Other Trus Joist® Headers and Beams

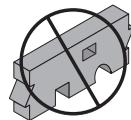


- Allowed hole zone suitable for headers and beams with **uniform loads only**.
- No holes in cantilevers.
- Round holes only.
- No holes in headers or beams in plank orientation.

Other Trus Joist® Beams

Header or Beam Depth	Max. Round Hole Size
4 3/8"	1"
5 1/2"	1 3/4"
7 1/4"-20"	2"

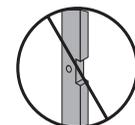
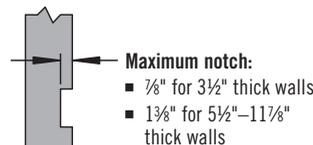
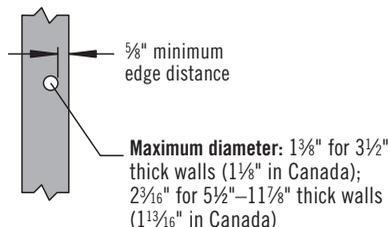
- See allowed hole zone above.



DO NOT cut, notch, or drill holes in headers or beams except as indicated in the illustrations and tables.

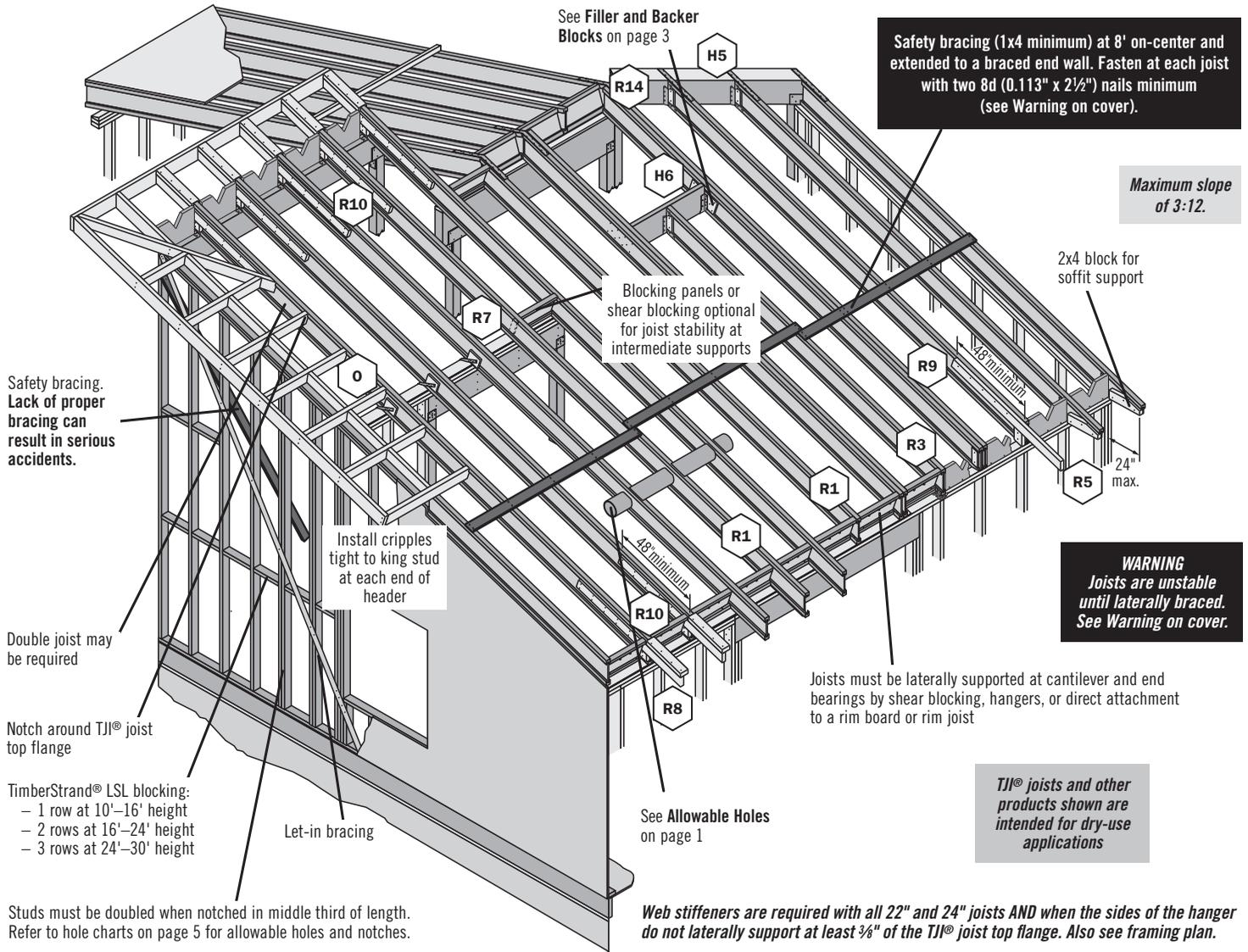
TimberStrand® LSL Wall Studs

One notch may be cut anywhere except the middle 1/3 of the length of the stud or column. Holes may be drilled along the length of the stud or column but must be at least 5/8" from the edge.



DO NOT cut a notch and a hole in the same cross section.

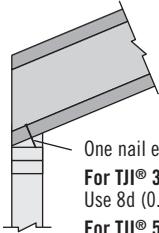
ROOF FRAMING (Maximum slope: 3:12)



TJI® JOIST NAILING REQUIREMENTS AT BEARING

TJI® Joist to Bearing Plate

End Bearing (1¾" minimum bearing required)



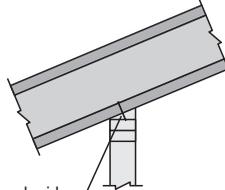
One nail each side, 1½" minimum from end.

For TJI® 360 and 560 joists:
 Use 8d (0.113" x 2½") nails

For TJI® 560D joists:
 Use (0.131" x 3") nails

When slope exceeds ¼:12, a beveled bearing plate, variable slope seat connector, or birdsmouth cut (at low end of joist only) is required.

Intermediate Bearing (3½" minimum bearing required)



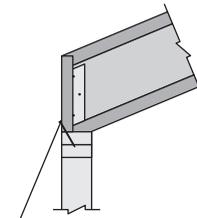
One nail each side.

For TJI® 360 and 560 joists: Use 8d (0.113" x 2½") nails

For TJI® 560D joists: Use (0.131" x 3") nails

When slope exceeds ¼:12 for a 2x4 wall or ⅙:12 for a 2x6 wall, a beveled bearing plate or variable slope seat connector is required.

Blocking to Bearing Plate



1¼" or 1½" TimberStrand® LSL rim board: Toenail with (0.131" x 3") nails at 6" on-center

TJI® joist blocking: (0.128" x 3") nails at 6" on-center

Shear transfer nailing: Minimum, use connections equivalent to sheathing nail schedule

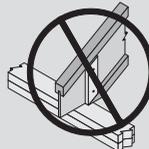
These Conditions Are NOT Permitted:



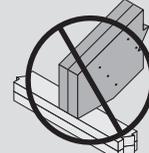
DO NOT cut holes too close to support. Refer to Allowable Holes on page 1 for minimum distance from support.



DO NOT bevel cut joist beyond inside face of wall.



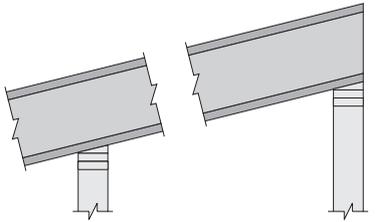
DO NOT overhang birdsmouth cut from inside face of plate. TJI® joist flange must bear fully on the plate.



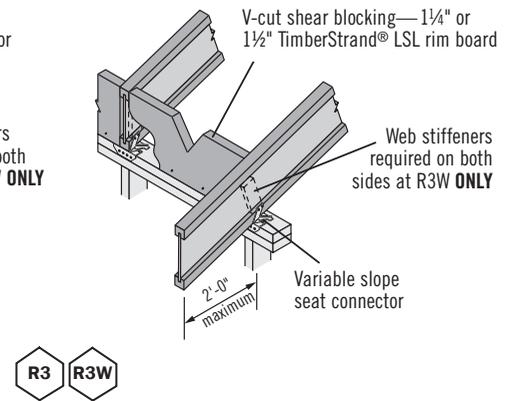
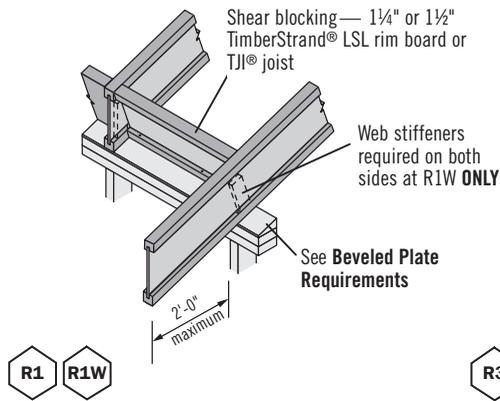
DO NOT overhang seat cuts on beams beyond inside face of support member

ROOF FRAMING *(Maximum slope: 3:12)*

Beveled Plate Requirements

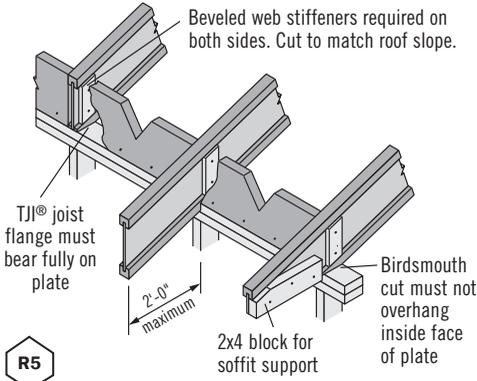


Required Bearing Length	Maximum Slope Without Beveled Plate
1 1/4"	1/2:12
3 1/2"	1/4:12
5 1/2"	1/8:12



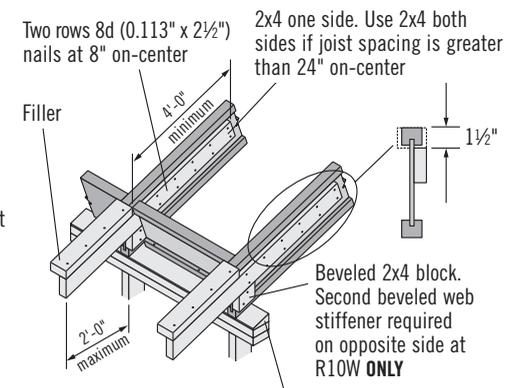
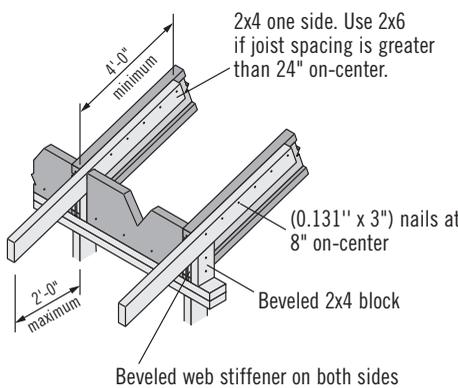
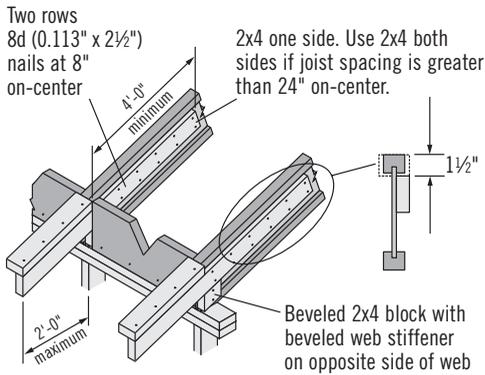
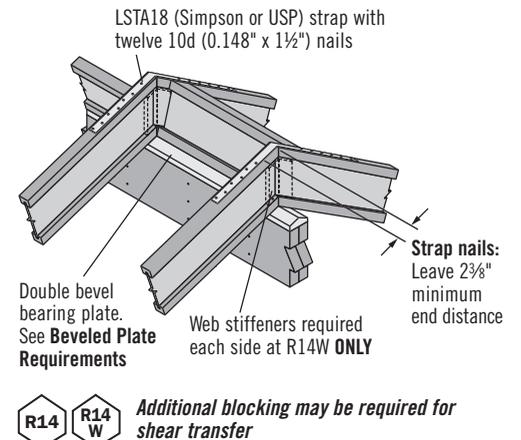
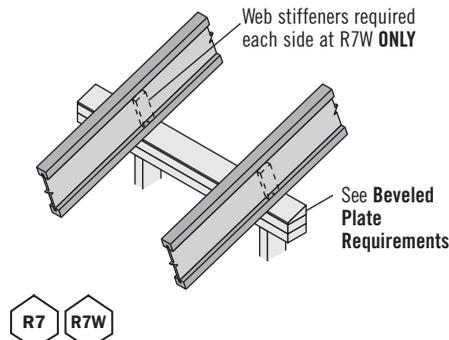
Birdsmouth Cut

Allowed at low end of joist only



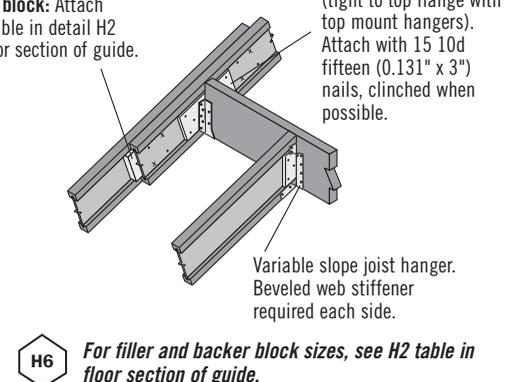
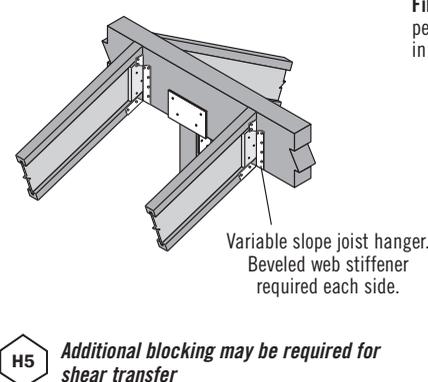
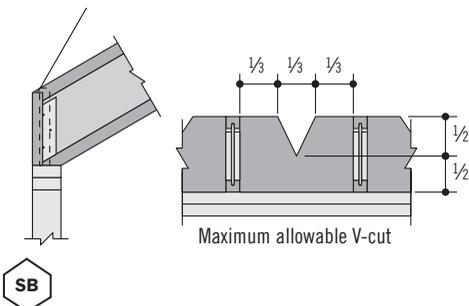
Intermediate Bearing

Blocking panels or shear blocking may be specified for joist stability at intermediate supports

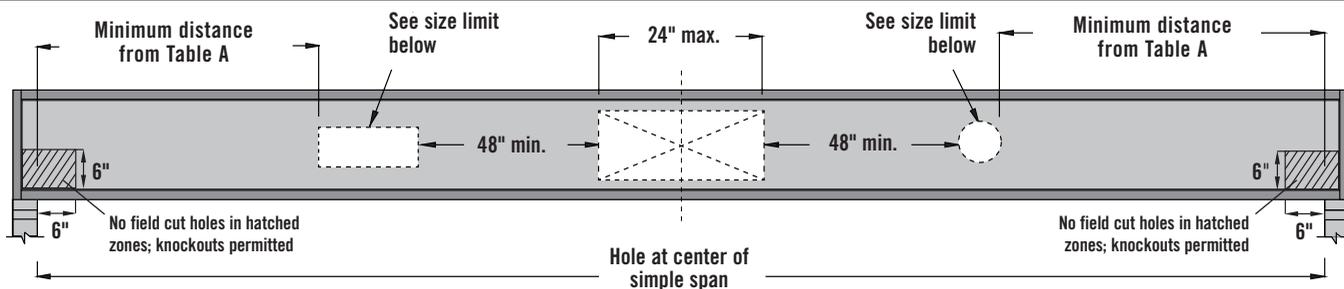


Shear Blocking and Ventilation Holes *(Roof Only)*

1 1/4" or 1 1/2" TimberStrand® LSL rim board for shear blocking (between joists). Field trim to match joist depth at outer edge of wall or locate on wall to match joist depth.



MAXIMUM MID-SPAN HOLE (TJI® 360 & TJI® 560 JOISTS)



General Notes

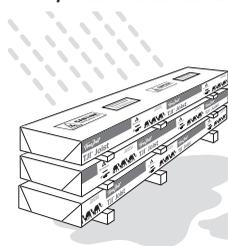
- Simple span (8' minimum) uniformly loaded joist only. Not for use for in applications that have code mandated concentrated load requirements.
- 24" wide hole (maximum) located at center of span.
- Leave 1/8" of web (minimum) at top and bottom of hole.
- Two (2) additional holes may be added to the joist provided:
 - Additional holes are a minimum of 48" (edge to edge) from middle hole.
 - Rectangular: longest dimension is less than or equal to 0.65 x web depth.
 - Circular: diameter is less than or equal 0.75 x web depth.
 - Web depth (in.) = joist depth (in.) - 2.75".
 - See Table A for proper hole placement from end bearing for additional holes.

MAXIMUM HOLE AT MID-SPAN FOR TJI® 360 AND TJI® 560 JOISTS

Depth	TJI®	Maximum Hole Size (height x length)
18"	360	13" x 24"
	560	15" x 24"
20"	360	15" x 24"
	560	17" x 24"

PRODUCT STORAGE

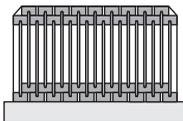
Protect products from sun and water.



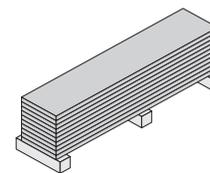
CAUTION:
Wrap is slippery when wet or icy.

Align stickers (2x3 or larger) directly over support blocks.

Use support blocks (6x6 or larger) at 10' on-centre to keep products out of mud and water.



Store and handle TJI® joists in vertical orientation (wrapped)



Store and handle Parallam® PSL, Microllam® LVL, and TimberStrand® LSL in flat orientation (wrapped)

OUR GUARANTEE

LIMITED LIFETIME PRODUCT WARRANTY

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For conditions not shown in this guide, or other assistance, contact your Weyerhaeuser representative or call 1-888-453-8358

CODE EVALUATIONS, See

TJI® Joists	ICC-ES ESR-1153	CCMC 13132-R
TimberStrand® LSL	ICC-ES ESR-1387	CCMC 12627-R
Parallam® PSL	ICC-ES ESR-1387	CCMC 11161-R
Microllam® LVL	ICC-ES ESR-1387	CCMC 08675-R
TimberStrand® LSL Rim Board	ICC-ES ESR-1387	CCRR 0222C



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BUILD SAFELY

We at Weyerhaeuser are committed to working safely and want to remind you to do the same. We encourage you to follow the recommendations of OSHA (osha.gov) in the U.S. or provincial regulations (canoshweb.org/en/) in Canada regarding:

- Personal protective equipment (PPE) for hands, feet, head, and eyes
- Fall protection
- Use of pneumatic nailers and other hand tools
- Forklift safety

Please adhere to the Weyerhaeuser product installation details, including the installation of safety bracing on unsheathed floors and roofs.

Have a damaged joist or beam?

File a damage report online for prompt service from your regional technical office. Scan the QR code with your smartphone or go to weyerhaeuser.com/woodproducts/support

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