





GLACIERGREEN[®]

Specifications for Standard HDF Products

Weyerhaeuser Standard HDF products are engineered wood panels prized by woodworkers for their exceptional qualities, including a smooth, unblemished surface and consistent thickness tolerance.

Weyerhaeuser Glacier Green[™] Meets the Following:

- Fiber sourcing requirements of the <u>Sustainable Forestry Initiative</u>® (SFI)
- EPA TSCA Tile VI & CARB ATCM 93120
- The Eco-Certified Composite (ECC) Standard 4-11
- <u>LEED</u>[®] credit support under LEED 2009 and LEED v4
- The ICC/ASHRAE 700 2015 National Green Building Standard
- Green Globes[®] Rating System

	Average Physical Properties		ANSI A208.2-2016	Grade 230-F13
	Imperial	Metric	Imperial	Metric
Density	55.5 lbs/ft ³	892 Kg/m ³	N/A	N/A
Moisture Content	5.0%	5.0%	N/A	N/A
Thickness Tolerance	<u>+</u> 0.005"	<u>+</u> 0.125 mm	<u>+</u> 0.005"	+ 0.125mm
Modulus Of Rupture	5,200 psi	35.8 N/mm ²	4,192 psi	28.9 N/mm ²
Internal Bond	155 psi	1.06 N/mm ²	131 psi	0.90 N/mm ²
Linear Expansion Limit	<u><</u> 0.3%	<u>< 0.3%</u>	<u>< 0.33%</u>	<u><</u> 0.33%
Length / Width Tolerance	+ 0.07"	+ 1.8mm	+ 0.08"	+ 2.0mm
Thickness Swell	< 0.087"	< 0.087"	< 0.087"	< 2.2mm
EPA TSCA Title VI Emission Limit: Thickness < 8mm	<u>< 0</u> .13 ppm	<u>< 0</u> .13 ppm	<u>< 0</u> .13 ppm	<u>< 0</u> .13 ppm

Also available in Glacier ClearTM no-added formaldehyde formulation. Physical properties available upon request. See the <u>Safety Data Sheet</u> (SDS) for further product content information.

PACKAGING SPECIFICATIONS

PACKAGING SPECIFICATIONS			Approximate Shipping Weight	
<u>Thickness (in)</u>	<u>Thickness (mm)</u>	Pcs. Per Unit	lbs/msf	kg/msf
0.1181 0.1250 0.1575 0.2047 0.2188 0.2360 0.2500 0.3125	3.0 3.2 4.0 4.8 5.2 5.6 6.0 6.4 9.3	268 256 200 168 156 144 132 128 100	585 620 785 930 1020 1075 1175 1240 1450	265 281 356 422 463 488 533 562 658

Standard panel widths: 48", 49", 60", 61"

Lengths: 96", 97", 109", 121"

Unless otherwise agreed upon between buyer and seller, specifications for Weyerhaeuser MDF Products will be based solely on the Weyerhaeuser specifications in effect at the time the Products were manufactured. No other implied representations or warranties are made. Except as otherwise provided in a separate written warranty agreement to the buyer, there are no warranties of merchantability or fitness for a particular purpose. It is the buyer's responsibility to determine whether the products are suitable for the buyer's intended end use. These products are intended for interior use only. Please refer to your order acknowledgement for further terms and conditions of sale.